

FEATURED PRODUCT

Luminary Digital Drive

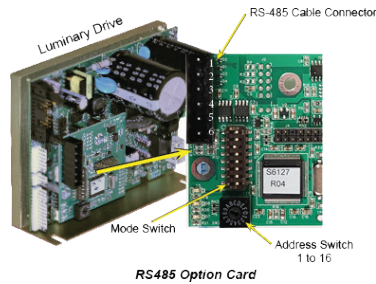


Controlling Speed Can Be Crucial

Precise speed control is crucial for reliable results in a variety of medical processes. Knowing your speed is set and regulated, within a tolerance of +/- 0.1 RPM for extended periods of time, assures consistent results in a liquid mixing or pumping application.

Luminary Servo Drive Series

Using servo drive technology by Industrial Indexing Systems (IIS), the Luminary Servo Drive Series is easily configured for a variety of applications using the digital drive interface option. The digital drive interface option bypasses the normal analog circuit path to allow access to the digital registers which control the operation of the speed control loop. Using the universal Rs485 device bus with Modbus RTU as its connectivity scheme, the digital drive is reachable from a variety of HMI, PLC and PC type controllers. The Rs485 multi-drive configuration permits drive networks of up to 16 units.



Controlling Speed

The drive's speed control loop consists of a circuit to monitor and control the motor's torque using a speed command as the input target value. In this control loop process, the speed of the motor shaft is measured on a periodic time-base and compared to the input target value. Any difference between the two values is applied as a correction to the torque control that is needed to accelerate or decelerate the motor shaft back to the desired speed. The shaft speed stays constant, within a small tolerance, due to the quick reaction time of the correction applied to the torque control loop.

What Causes Speed Changes

External forces that can affect the shaft speed are a result of torque on the motor shaft due to friction, inertia, and variations in fluid viscosity.

- Friction develops torque on a shaft in proportion to its speed.
- Inertia develops torque during changes in speed.
- Viscosity develops torque from an object mounted to the motor shaft as it moves through a fluid medium.

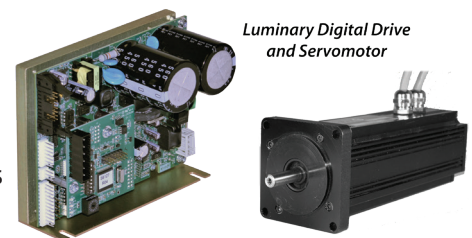
- An object's shape and size, such as a propeller, moves through the medium acting as a moment arm developing torque.
- The amount of torque needed to keep a constant speed depends on the viscosity of fluid medium.
- Viscosity of a fluid can also vary as its temperature changes.

Best Motor Size

The size of the motor will depend on the volume of the medium, the viscosity at its lowest temperature and the speed the fluid required. If the need arises, customized motors that meet your specifications, are available on request. Our motors are for complex environments such as food production, medical applications, oil refining, explosive liquid, dust and vapor atmospheres, and submersible assemblies. Agency standards: UL, cUL, ATEX, IECEx and FDA (rated and certified).

We Can Help

Engineers at IIS are ready for requests to design features into the Luminary drive that reach beyond the standard features we offer. Modified acceleration profiles, variable speed selections, inputs and outputs with special sequencing are just a few of the possibilities without additional hardware costs. Functionality specific to handling your process can be built into the drive firmware. This results in a faster reaction time compared to handling it over the Rs485 network.



System Overview

The IIS Luminary Digital Drive and motor combinations range from 50 watts to 3500 watts with speeds to 4000 RPM. Each drive is setup to provide the full capacity of the motor it is matched with, before shipment.

Results

Electronic motion control is at the heart of the business activity at IIS and has been for over 40 years. Our focus continues to be dedication to what our customers require, delivering results and providing unparalleled support.

Call us today at (585) 924-9181 to discuss these products in greater detail

626 Fishers Run, Victor, NY. 14564 ~ info@iis-servo.com ~ www.iis-servo.com

INDUSTRIAL INDEXING SYSTEMS, INC

626 Fishers Run, Victor, NY. 14564 ~ (585) 924-9181

info@iis-servo.com ~ www.iis-servo.com



Team IIS



Headquarters in Victor NY



Our objective is to bring state-of-the-art servo system products to practical use on the factory floor. Whether it is a complete turnkey system or servo components, IIS' commitment to quality products and personalized support is unsurpassed. Our business philosophy is pretty simple. We take responsibility for everything we sell. By doing that we make a long-term commitment to our customer's success.

To accommodate the steady growth we've enjoyed over the years, our facility has been expanded several times to its present 17,000 square foot capacity. This location houses all critical departments - Sales, Marketing, Applications Engineering, R&D, Production, Warehouse, Panel Shop, Quality Control and Customer Support. Having everything under one roof speeds communications and provides better service to our customers.

Sales Representatives

■ Applied Motion Solutions, Inc

Area: CT, ME, MA, NH, VT, RI
George Fede (860)930-8066
Email: georgefede@amsmotion.com

Dawn MacKerron (617)489-4709
Email: dawnmackerron@amsmotion.com

■ Brundage Associates, Inc

Area: NJ, Downstate NY, Eastern PA, DE, MD
Bruce Kramer (610)393-9497
Email: BruceKramer@Brundage-Inc.com

Thomas Miceli (973)521-0552
Email: TomMiceli@Brundage-Inc.com

■ New Age Industrial Sales

Area: CO, UT, WY
Edward Rhoden (970)573-6398
Email: e.rhoden@newageindustrialsales.com

■ Jake Rudisill Associates

Area: NC, SC, TN, GA, FL, VA, AL, MS
Lantz Critel (704)910-9227
Email: Lantz.critel@JakeRudisill.com

Sam Thomas (704)907-2179
Email: sam.thomas@jakerudisill.com

Douglas Thackery (770)794-8111
Email: doug.thackery@JakeRudisill.com

■ Satek Engineered Components, Inc

Area: WI, IL, IN
Michael Gabel (312)813-0104
Email: mike@satekec.com

■ Motors, Drives & Gears + Controls

Area: TX, OK, AR, LA, NM
Ray W. Zimbal Jr (817)307-1274 / (713)835-9753
Email: Sales@MDGControls.com

■ Culpepper Solutions Group

Area: Western PA, OH, WV, KY
Larry Culpepper (804)312-5985
Email: larry@culpeppersolutions.com

Ryne Culpepper (804)312-5985
Email: ryne@culpeppersolutions.com

■ Axiom GB Ltd

Area: United Kingdom, Europe
Matthew Nickson 011 44 1827 61212
Email: Matthew.Nickson@AxiomGB.com

■ IIS Headquarters, Victor, NY US States, Canada and Mexico

Alaska	Iowa	Nevada
Arizona	Kansas	North Dakota
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If you would like to discuss the opportunity of becoming a Sales Representative for our organization, drive brand awareness, and develop business relationships with new and existing clients, please contact Mike Hupf, Sales Manager at (585)924-9181



Ready to elevate the efficiency, consistency, and repeatability in your operations? Call us today at (585)924-9181 to discuss your application needs